



Welcome

Cells, Genes and Vaccines: Developing the Treatments of Tomorrow

London Bioscience Innovation Centre

Tuesday 15th November 2022



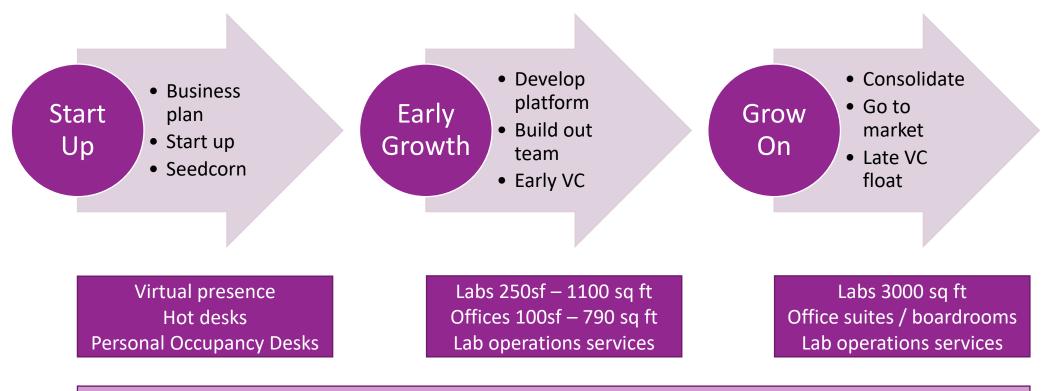


LBIC – 22 years of Leadership in Bioinnovation London's Subsidiary Financed Repurposed company of with first estate of bioincubator GLA/LDA RVC 28,000 sq ft





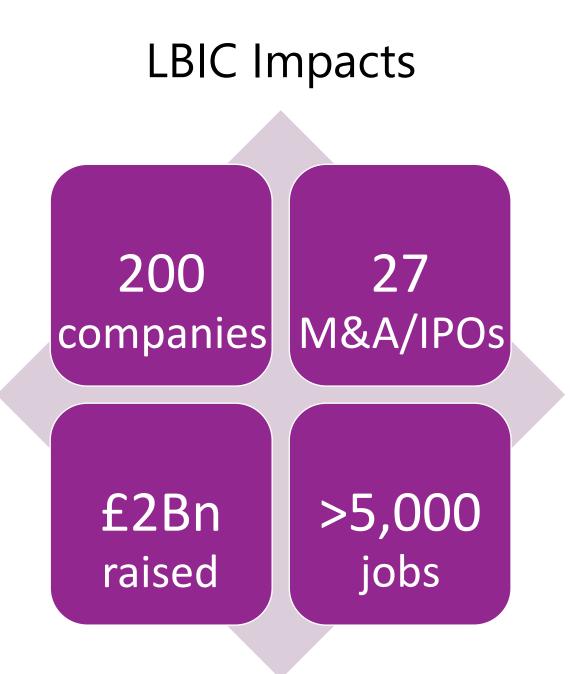
Our Approach



Business Support Network, Events, Networking, Seminars, Clinics

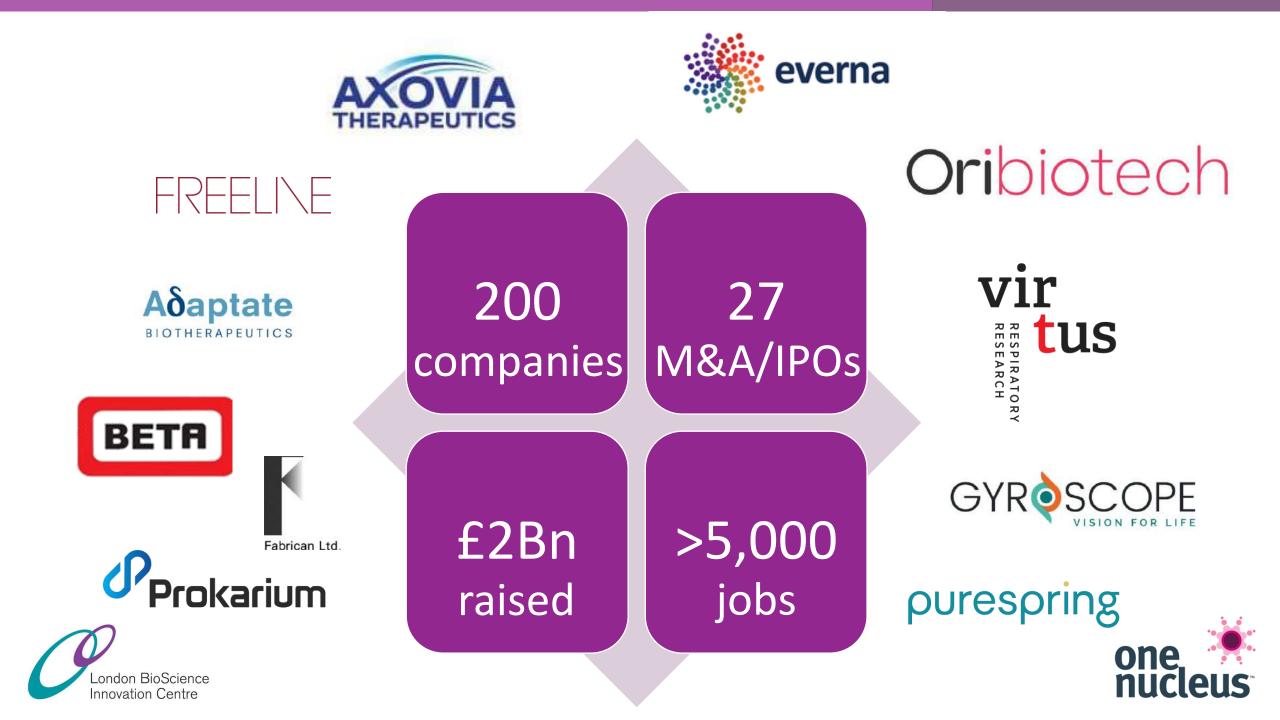












Future Plans

Commit to operate and upgrade our primary site at Camden

Operate new SME space at CVRM Hawkshead

Launch new grow-on space in the APEX Building

Grow from 28,000 sq ft to 68,000 sq ft













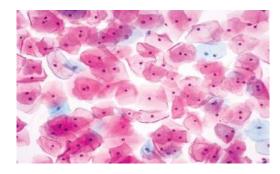
Contact Details

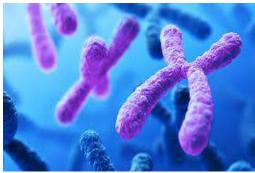














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Dirk Werling, BVetMed, DrMedVet, PhD

- Professor of Molecular Immunology
- Director, Centre for Vaccinology and Regenerative Medicine (CVRM)
- @WerlingLab
- https://www.rvc.ac.uk/about/our-people/dirkwerling







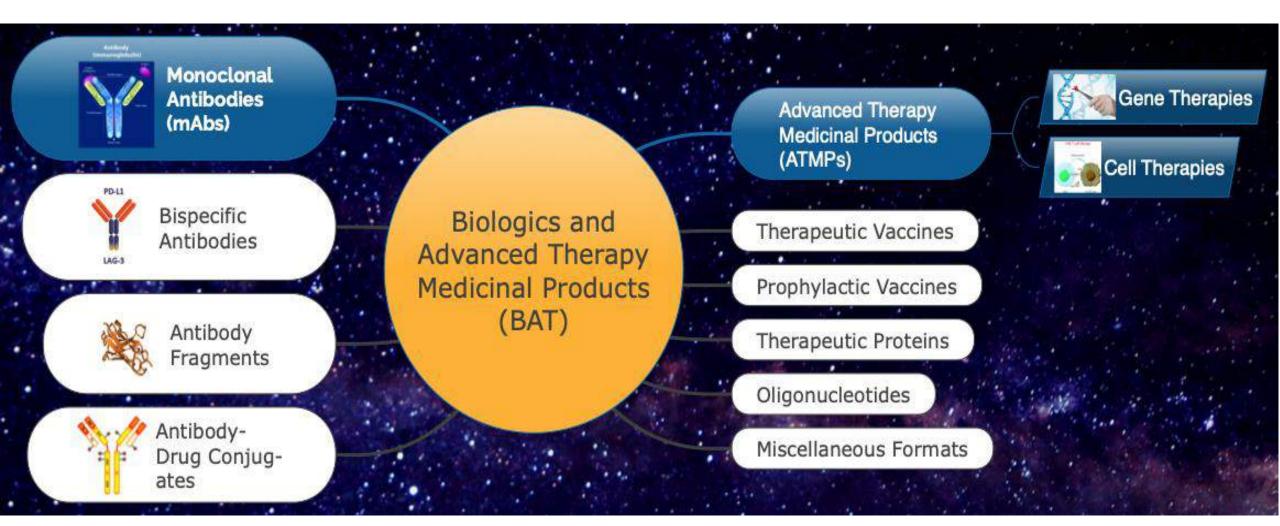
Translational and Early Clinical Development Issues in Cell and Gene Therapy Drug Development

Bams Abila, MSc, MD, PhD, FFPM Professor of Biologics and ATMPs Centre for Pharmaceutical Medicine Research Faculty of Life Sciences and Medicine King's College London.



- Professor Bams Abila is a UK-registered physician and clinical scientist with specialisms in clinical pharmacology and pharmaceutical medicine. He has over 15 years' experience of academic medical research and 35 years' experience of pharmaceutical medicine in global drug development leadership roles in Aventis, Pfizer, Astellas, AstraZeneca and GSK among others.
- Since 2017, Prof Abila has provided drug development consultancy services to a wide variety of Pharma, Biotech and CRO companies in the UK and Europe.
- During his first 15 years in the Pharmaceutical Industry, Prof Abila worked mostly on developing small molecule drugs in various therapy areas. In the last 20 years, Professor Abila's focus has been the development of biologics and advanced therapy medicinal products (ATIMPs) in several therapy areas including oncology, immuno-inflammation, neurology and respiratory disorders.
- His special research interest is in the development and use of *translational biomarkers* for decision-making during drug development and for differentiation of medicines in the market.

Kings College London MSc Courses in Pharmaceutical Medicine Biologics and ATMP (BAT) Module



Typical Example of Biologic Oncology Phase 1 Study

Dose 6: Mg/Kg and Frequency TBD. N = 3+3

Dose 5: Mg/Kg and Frequency TBD. N = 3+3

Dose 4: Mg/Kg and Frequency TBD. N = 3+3

Dose 3: Mg/Kg and Frequency TBD. N = 3+3

Dose 2: Mg/Kg and Frequency TBD. N = 3+3

Dose 1: Mg/Kg and Frequency TBD. N = 3+3

Key Considerations:

Starting dose: MRSD/MABEL?

Recommended Dose

for Phase 1B

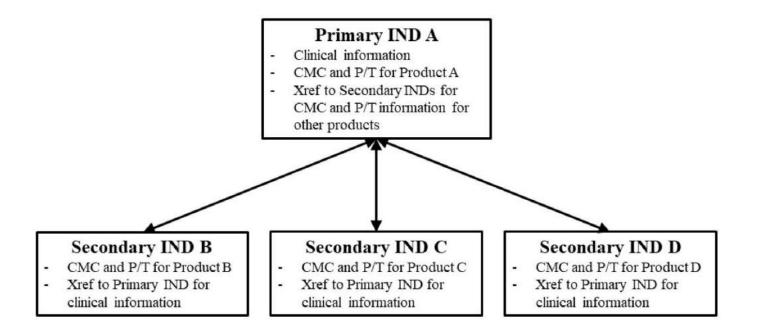
- Escalating dose multiples?
- Each patient dosed repeatedly until occurrence of unacceptable AEs or disease progression
- Max tolerated dose (from MID)
- If not MTD, then MFD
- **Biomarkers** for Entry and PD effect.

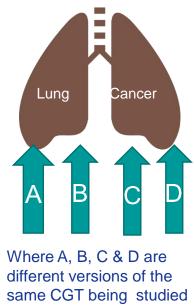
- Insufficient pre-clinical data for clinical protocol decision making
- > Ambiguous dose selection decisions (e.g. No MABEL?)
- Personalised manufacturing for individual patients
- > Management of severe AEs e.g. cytokine release syndrome

New FDA Guidance on 'Umbrella' Studies for Early Clinical Dev't of Cell and Gene Therapies (Nov 2022)

- https://www.fda.gov/regulatory-information/search-fda-guidancedocuments/studying-multiple-versions-cellular-or-gene-therapy-product-earlyphase-clinical-trial
- Enables testing of different versions of CGT in same disease in one IND (protocol)

Figure 1: Schematic Representation of the Primary and Secondary IND Framework⁶



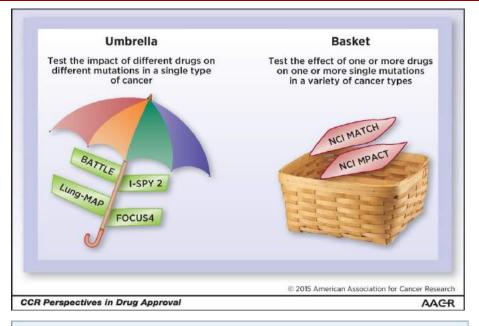


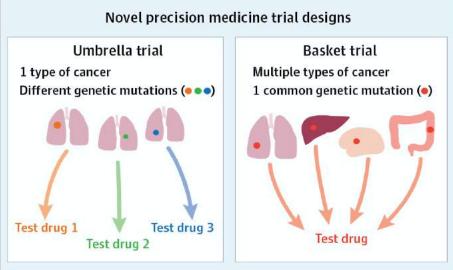
in the same protocol

Novel Precision Medicine Clinical Study Designs: Umbrella and Basket Design Studies in Oncology

Important Reference: Howard West, JAMA Oncology, March 2017, Volume 3, Number 3, p.423

- Traditional Ph1 oncology studies involved inclusion of all patients with all types of cancer.
- Development of precision mutation diagnostic methods precision medicine: targeting specific drugs for specific mutations in cancer.
- Two novel study designs gaining traction are: umbrella and basket study designs.
- Example of Umbrella Design = PRECISION-Panc Master Protocol – Ref: Dreyer SB et al., PRECISION-Panc: the Next Generation Therapeutic Development Platform for Pancreatic Cancer; Clinical Oncology, https://doi.org/10.1016/j.clon.2019.07.011





Michael Kyriakides





- Investment partner at Syncona, joined in 2018
- Non-executive director of Purespring Therapeutics, observer to the board of Clade Therapeutics. also supporting Freeline Therapeutics and previously supported Azeria, Gyroscope and Nightstar Therapeutics



 Previously Senior Life Sciences Specialist at L.E.K. Consulting and programme / NMR manager at Imperial College London

LEK

Imperial College London

 PhD in toxicology and metabolic profiling at Imperial College London

Oribiotech

William Raimes Head of Process Development

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A new generation of personalized, living medicines have been clinically proven to have curative potential.

small fraction receive curative treatments.

900k

Addressable patient population

(~100k in Multiple Myeloma alone)

15k Current CAR-T patients

Less than 2% of the patients who could benefit from cell therapies have been able to access them

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Source: McKinsey, Statnews

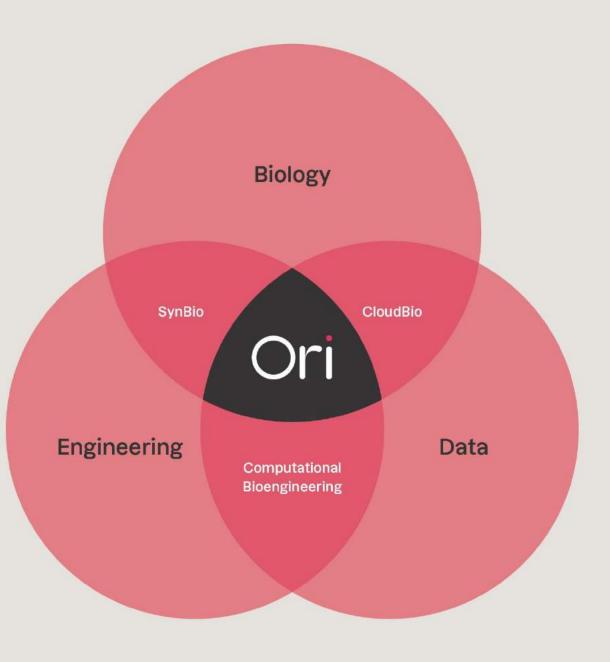
Manufacturing problems threaten the future of CGTs

Therapy developers and regulators continue to feel the pain of manufacturing challenges

Cost of Goods Is Crucial for the Future of Regenerative Medicine: CAR-T Cell Therapy Provides a Case Study in Perspective		Manufacturing Delays Set Back Autolus' CAR-T Programs by Five Months		
		Breakthrough Cancer Therapy Stalls in Manufacturing Bottleneck		
Novartis still hasn't solved its CAR-T manufacturing issues	Gilead's Second CAR-T Treatment Suffers the Same Issues as Yescart			Gene therapy costs, manufacturing keeping CBER head 'up at night'
Delays in CAR T-Cell Treatment Cost Patients, Society			a	Bluebird delays gene therapy launch to 2020, citing manufacturing tweaks
Bluebird Bio delays Zynteglo launch as manufacturing trips up another gene therapy				Pfizer, Novartis lead \$2 billion spending pree on gene therapy production
Manufacturing difficulties arise for N CAR-T therapy	For CAR-Ts to be successful, figuring out manufacturing is key			

Ori is bringing together a full stack platform combining Biology Engineering and Data to Industrialize Precision Medicines

The current model of fragmented, inflexible, disconnected hardware solutions will not solve this challenge



Current solutions available are not fit for purpose

Ori technology enables a future state of high throughput cell and gene therapy manufacturing

From the Status Quo of Manufacturing



Large, expensive facilities that are heavily under utilized and require individual regulatory approvals



Highly skilled workforce performing multiple manual fluid transfers and sterile connections



Technology borrowed from other industries that is unscalable and inflexible to the needs of CGT products



No data integration with paper-based manufacturing execution and manual batch release

Production of 30 doses simultaneously per 1000ft², seamless tech transfer

Consumable is fully automatable and designed for full robotic manipulation

Bellows-based bioreactor is flexible and can be used across many process steps

Ori Cloud allows real-time process data utilization

To the Future State of Manufacturing

Smaller, cheaper, highly utilized facilities with network approval and standardized technology transfer between sites

Fewer, cheaper people monitoring processes with fully automated sterile connections and fluid handling

Flexible manufacturing technology adapting to the needs of multiple products from clinical to commercial scale

Digital integration across cloud native platform enabling full product traceability and continuous process validation

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Q&A

Networking reception



